



Thru Dovetail Jig Clamp Set

BlackJack's Thru Dovetail Clamp Set is specifically designed to add the convenience of permanent clamping on the 14205 Thru Dovetail jig.

#14206 Thru Dovetail Clamp Set Instructions...

The position that you drill through the clamping boards and main block on the jig (both supplied by the woodworker) is relatively unimportant.

For ease of seeing the cutting action of the router bit, the clamping boards need only be 2-1/2" tall x a maximum thickness of 1-1/2" x 18-1/2" long.

The use of hardwood is recommended.

For reference, the main block that the jig template is fastened to can be longer than 18-1/2" if the woodworker wishes to clamp it into a bench mounted vice when planning to use a router free-handed on the jig.

The hole through the clamping boards and main block must be in alignment with each other to allow free movement of the clamping blocks. We recommend drilling a 3/8" diameter hole but if you find ensuring close alignment is difficult, 7/16" holes are still okay.

The threaded rods need to be locked to the main block. This is accomplished with 2 nuts and 2 washers on each rod.

14206 Thru Dovetail Clamp Set is shown below with BlackJack's 14205 Thru Dovetail Jig.

NOTE: 14205 Thru Dovetail Jig is sold separately.



14206 Clamp Set Includes:

- 4 Jig Knobs 2" • 2 Threaded Rod 9" • 8 washers
- 4 nuts • Instruction Manual

Your next project just got easier!



Spin one nut onto the rod approximately 3", slide a washer against it from the other end of the rod and pass the rod through the block resulting in the washer being against the block.

Slide another washer against the opposite side of the block and spin a second nut up against it.

Centre the rod on the block by adjusting the position of the nuts as needed and snug the nuts.

Similarly perform the same to the second rod on the opposite end of the block.

Slide the clamping boards onto both ends of the rods. If you find it difficult to slide the boards, loosen the nuts against the main block and adjust the position of the rods in their holes until the boards slide easily. Re-tighten the nuts.

Place one washer against the boards on each rod and spin the enclosed clamping knobs onto the rods.

You are ready to go to work. Follow the instruction enclosed with the 14205 jig for its operation.

Thru Dovetail Clamp Set SPECIFICATIONS			
Part Number	Description	UPC	Min Qty
14206	Clamp Set	885732142064	1
Thru Dovetail Jig SPECIFICATIONS			
14205	Jig 15"	885732142057	1