



V-TapGuide™

Tap Straight - every time! Quick, easy and accurate... and it's 'pocket-size' portable!

For a perfectly guided tap to make threaded holes, you need the new Patented Portable Tap Guide. This is the most universal and easy-to-use tap guide on the market!



Using the V-TapGuide will ensure straight and accurate hand tapped holes!

The V-Groove aligns with all hole sizes for round stock or corners.

Made in U.S.A.



Demo video available on-line...
blackjackcompany.com/videos.html



Bottom View

"V-Groove" design on bottom allows perpendicular alignment on round and square-cornered material.



- Tap guide automatically aligns tap with work surface for precision alignment to drilled hole.



- Guide reduces tap breakage due to improper alignment to drilled hole (assuming drilled hole is properly aligned with work surface)

- Bottom surface of guide is precision ground to assure stability and accurate perpendicular alignment on flat surfaces.



- V-Grooved bottom provides perpendicular alignment on round and cornered materials.

- Portable, pocket-sized. Great for Field Service Kits!
- Natural non-plated steel finish.
- Made from special heat-treated nickel alloyed steel.

Use on wood, metal or plastic.

Imperial V-Tap Guide holes are sized for ANSI Standard Ground Hand Taps. Handles tap sizes 0-80 thru 5/8 (except tap sizes #12 and 9/16)

32 Standard Ground Tap Sizes

0-80	4-40	8-36	3/8-16
1-64	4-48	8-40	3/8-24
1-72	5-40	10-24	7/16-14
2-56	5-44	10-32	7/16-20
2-64	6-32	1/4-20	1/2-13
3-48	6-36	1/4-28	1/2-20
3-56	6-40	5/16-18	5/8-11
4-36	8-32	5/16-24	5/8-18

Metric V-Tap Guide holes are sized for ANSI Standard Ground Thread Metric Taps.

Can handle tap sizes (mm):
 1.6, 2, 2.5, 3, 3.5, 4, 5, 6, 8, 10, 12, 14 & 16



Made from a special alloyed steel that is heat treated for durability.

A great addition to anyones tool set!

Tap Straight - Every Time!

V-Tap Guide SPECIFICATIONS		Lifetime Warranty	
Product	Drill Sizes	Part #	UPC
Standard	32 sizes 0-80 to 5/8-18"	STD500GNP	812210005634
Metric	13 sizes - 1.6 to 16mm	MTG500NP	812210005641